

MODELS 2/3/4/5/6/7/CLASSIC

REPLACING ROLLERS

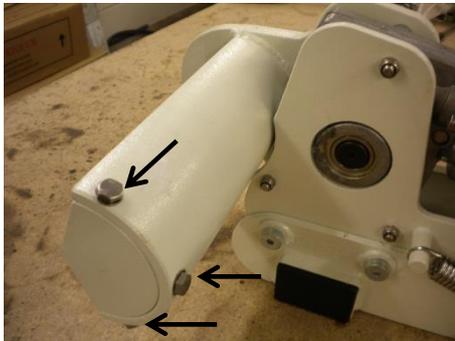


Roller for Model 2/3/7/Classic (42mm dia)



Roller for Model 4/5/6 (65mm dia)

- 1) Remove the 3 x M6 screws (10mm hexagon head)

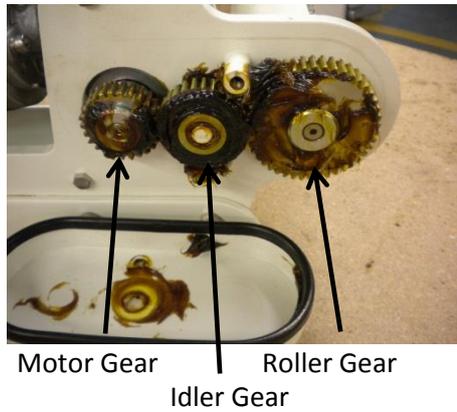


- 2) Remove the roller end cap

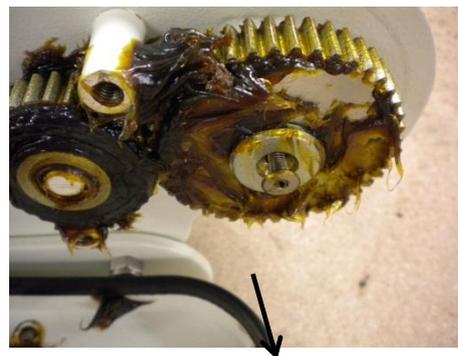
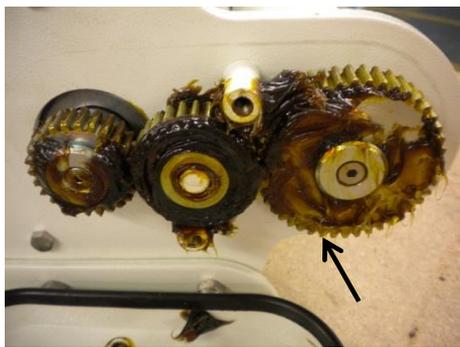


- 3) Remove 2 x M6 screws (10mm hexagon head) from the secondary gearbox cover and remove the cover





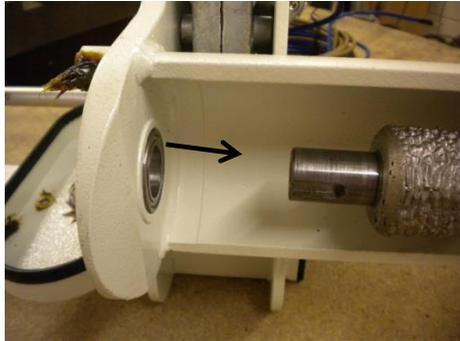
- 4) Remove the gear located on the inner end of the roller by firstly unscrewing the counter sunk screw using a 3mm Allen key (as shown)



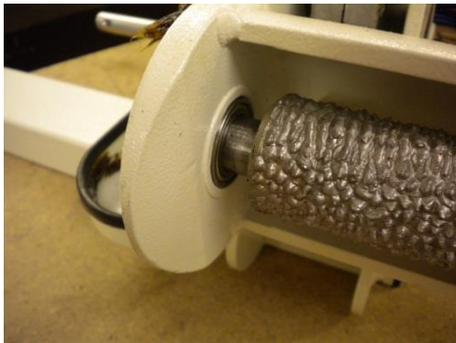
- 5) Remove the roller drive gear and keyway



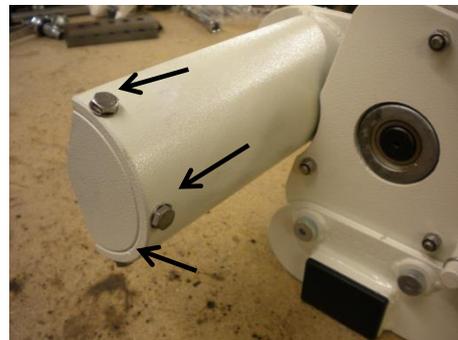
6) Remove the roller



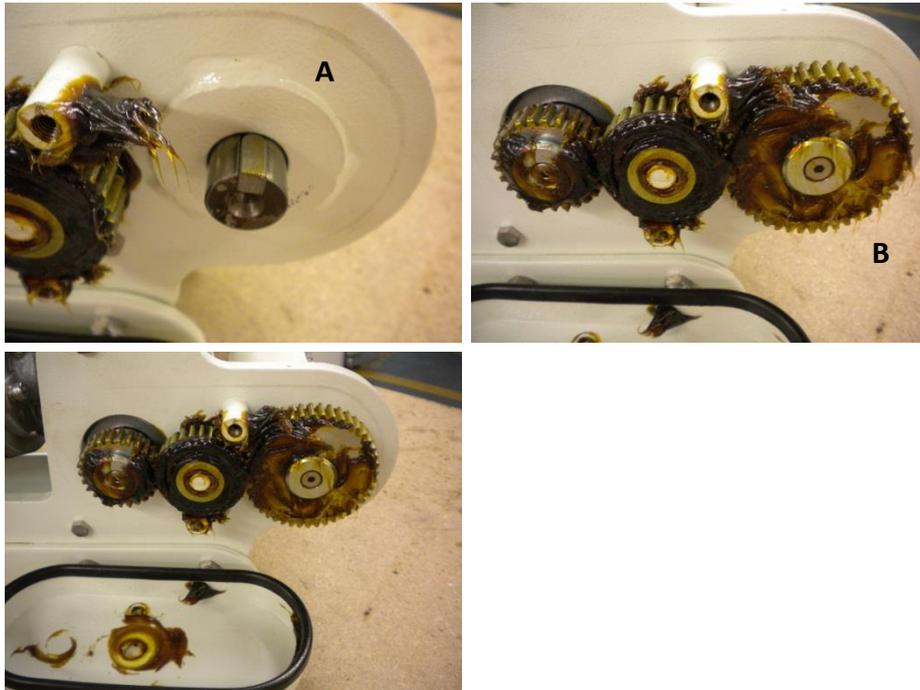
7) Insert the new roller into the housing and gently tap the outer end by using a soft faced mallet to fully drive the roller home



8) Replace roller end cap and re-tighten the 3 x M6 screws (10mm hexagon head) to 7.5nm



- 9) a) Replace the keyway in the roller slot, then slide over the gear locating the keyway in the gear.
b) Fit the countersunk screw and re-tighten



- 10) Re-grease as appropriate using general purpose grease
11) Refit the gearbox cover and tighten both M6 screws (10mm hexagon head) to 7.5nm

