MODELS 2/3/4/5/6/7/CLASSIC

REPLACING ROLLERS

1) Remove the 3 x M6 screws (10mm hexagon head)

2) Remove the roller end cap

3) Remove 2 x M6 screws (10mm hexagon head) from the secondary gearbox cover and remove the cover
4) Remove the gear located on the inner end of the roller by firstly unscrewing the counter sunk screw using a 3mm Allen key (as shown)

5) Remove the roller drive gear and keyway
6) Remove the roller

7) Insert the new roller into the housing and gently tap the outer end by using a soft faced mallet to fully drive the roller home

8) Replace roller end cap and re-tighten the 3 x M6 screws (10mm hexagon head) to 7.5nm
9) a) Replace the keyway in the roller slot, then slide over the gear locating the keyway in the gear.

b) Fit the countersunk screw and re-tighten

10) Re-grease as appropriate using general purpose grease
11) Refit the gearbox cover and tighten both M6 screws (10mm hexagon head) to 7.5nm